



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C10-23-6
Job Sheet 181305



Part No: C10-23-6

Job Qty: 20 ea

Part Name: Keeper Bottom



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/25/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C10-23 Rev. 5A IPP Rev. A 18.04.17 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		8/3/18	0.00	0.00	Start Up Machining-2		18/08/07
100	Waterjet	20 pcs		8/3/18	0.00	2.00	Waterjet 2 OMAX		18/08/07
105	QC	20 pcs		8/3/18	0.00	0.00	QC2 Waterjet-4		18/08/07
110	Mill Conv	20 pcs		8/3/18	0.00	5.00	Mill Conv 2		
120	QC	20 pcs		8/3/18	0.00	0.00	QC2 Machining-4		18/9/11
130	QC	20 pcs		8/3/18	0.00	0.00	QC5		18/09/14
140	Packaging	20 pcs		8/3/18	0.00	0.00	Packaging3-1		
150	QC21-SA	20 Ea		8/3/18	0.00	0.00	QC21		SEP 17 2018

Part Op 100 - 1-Cut as per DWG. DWG. Rev: SA PROG. Rev: SA CANAM FOLDER 2-Debur if necessary
Descriptions: 110 - 1-Machine as per DWG. DWG REV: 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018S.188	M1018S.188	.3500 sf (.0175 ea)	90-Start up Operation	5076884

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018S.188	0	14	0

Part Specifications

Specifications could not be found.

Plex 7/25/18 11:27 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																																		
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Descrip Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 519 532-5200 FAX: 519 532-5201 Email: sales@dartaero.com www.dartaerospace.com Date: 09/07/18 Container No: S099820 Part: C10-23-6 Job No: 181305 Serial No/Batch: S099820 Revision: 5A Inspector: Exp Date: Instructions:																																																																																																																																				
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

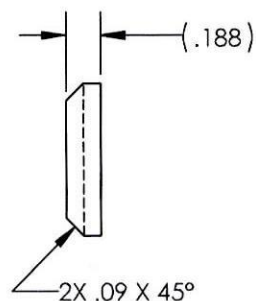
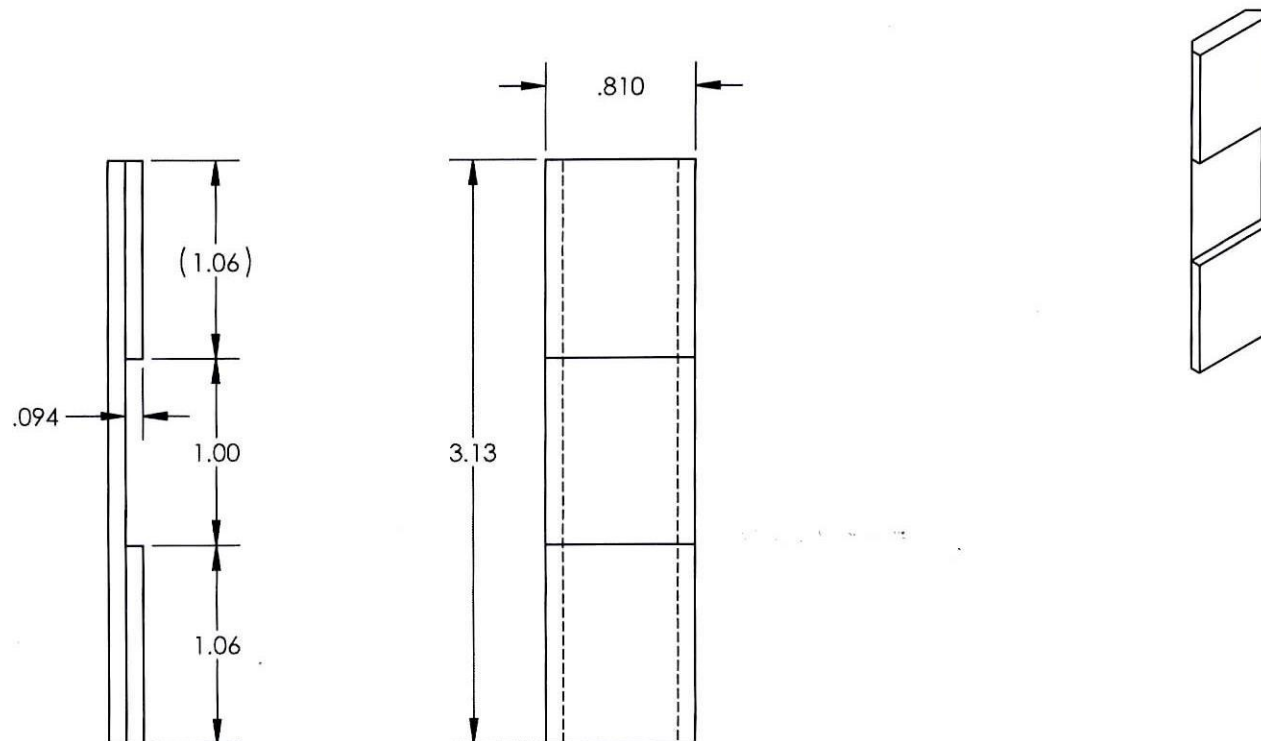
Work Order update only ☐

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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By 		
							Lead hand / Supervisor Approval Verification 		
							QC / QA Coordinator Approval 		

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
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Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____							
Misidentified	☐	Past Due	☐								

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(C10-23-6)

KEEPER BOTTOM

DART AEROSPACE	
TITLE KEEPER WELDMENT	
DWG NO. C10-23	REV 5A
MAT'L 1018	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH SEE SHEET 1
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 4/26/2002
SHEET 4 OF 4	

DQA: _____ Date: _____



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OTHER : ☐					